

Date:
Drawn:Wednesday, 9/12/2007 12:14:01 PM
Kim Johnston

Process Sheet

Speed
07/10/04

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : GASKET

Job Number : 34618

Estimate Number : 11159

P.O. Number : N/A

This Issue : 9/12/2007

S.O. No. : N/A

Part Number : D32563

Drawing Number : D3256 REV B

Prsht Rev. : NC

Project Number : N/A

Drawing Revision : B

Material : N/A

Due Date : 10/10/2007

Qty: 4 Um: Each

Written By :

Checked & Approved By :

Comment :

Est B 04.12.06 Made in-house KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D32563

Gasket



PTO

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

GASKET

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Fabricate as per Dwg D3256

Material: Durabla Black Gasket 0.035" thick

(D3245)

Batch: B23711 / 3458 SAD 07-10-04

①

3.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

07/10/04

②

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/10/04 SE

③

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/10/04

④

Job Completion



07/10/04



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/04	1	split w/o	SB	07/10/04			

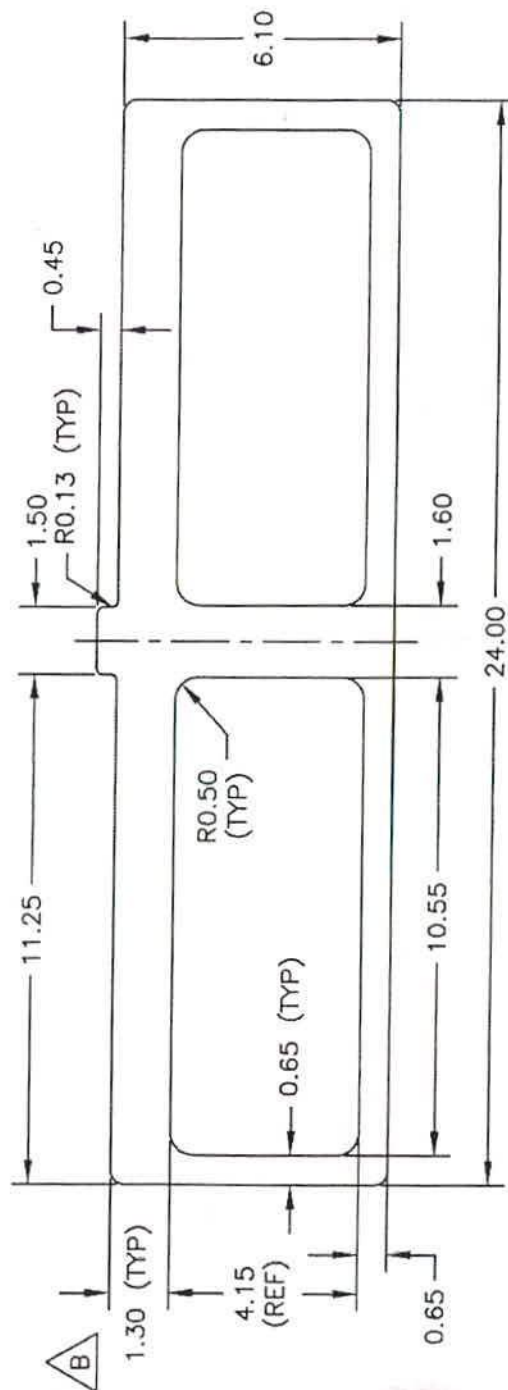
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: SB Date: 07/10/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3256	REV. B SHEET 3 OF 3
DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY SCALE 1:4	



05-06-30

D3256-3 GASKET

D3256-3 NOTES:

- 1) MATERIAL: DURABLA BLACK GASKET 0.035 THICK
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)
OR MIL-G-12803A (GRADE P-1161A)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 34610

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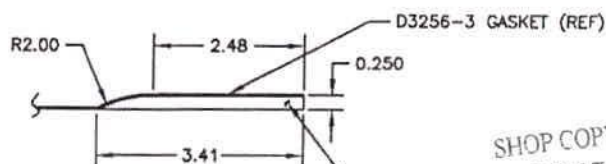
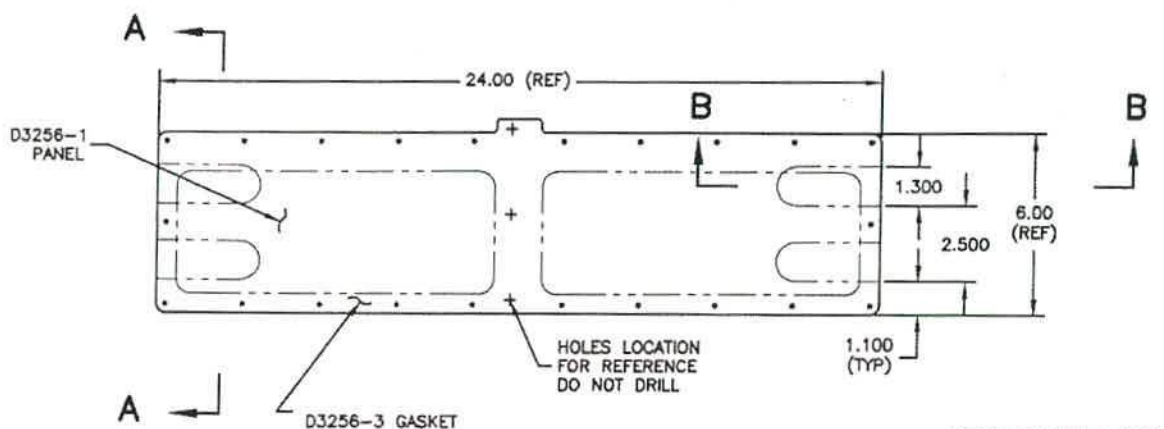
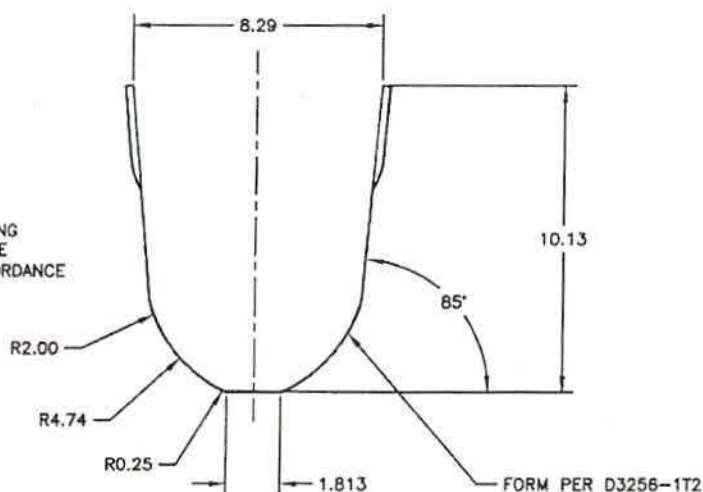
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CHECKED 	APPROVED 	DRAWING NO. D3256	REV. B SHEET 1 OF 3
DATE 05.06.27	TITLE ACCESS PANEL ASSEMBLY		SCALE 1:6
A	04.01.27	NEW ISSUE	
B	05.06.27	D3256-3 DIM 1.30 WAS 0.65	

RELEASED

05.06.30



INSTALL D3256-3
GASKET ON THIS SIDE USING
3M SCOTCH-GRIP ADHESIVE
P/N 1300/1300L IN ACCORDANCE
WITH MANUFACTURE'S
INSTRUCTIONS

**VIEW A-A
SCALE 1:3****VIEW B-B
SCALE 1:3****D3256-041 ACCESS PANEL ASSEMBLY**

1) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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